



# Prakruti Machines

Contact: +91 9481549621  
Email: [admin@prakrutimachines.com](mailto:admin@prakrutimachines.com)

## ABOUT US

Prakruti Machines (PMB) – We are a Briquetting Plant Manufacturer based in Bangalore, India, dedicated to manufacturing of automated Hydraulic Briquetting Machines from our state-of-the-art machine manufacturing facility.

Our team of efficient Engineers, quality controllers and operators work with one motive – to innovate and refine and produce the most cost effective and production efficient Hydraulic Briquetting Machines.

Our reputation is built on many years of experience, use of cutting-edge technology in the manufacturing process, excellent customer experience and business values based on the philosophy of continuous improvement.

Our Customers are the testimony to our proven capabilities to manufacture Briquetting Machines which have compact design & rigid construction with Low maintenance and Low power consumption.

## PMB MACHINES

| Headers                       | Models  |                                |
|-------------------------------|---|--------------------------------|
|                               | PMB-90  | PMB-100                        |
| Production Capacity           | 800-1000 Kg / Hr                                | 1000-1200 Kg / Hr              |
| Power Requirement             | 69.5 HP   | 72 HP                          |
| Main Motor                    | 60 HP   | 60 HP                          |
| Feeder Motor                  | 3 HP  | 5 HP                           |
| Agitator Motor                | 0.5 HP  | 0.5 HP                         |
| Water Pump                    | 2 HP  | 2 HP                           |
| Heat Exchanger                | 25000 K Cal                                     | 25000 K Cal                    |
| Hydraulic Tank Capacity       | 1000 Ltrs                                       | 1000 Ltrs                      |
| Cooling Tower                 | 25 TR   | 25 TR                          |
| Briquette Diameter            | 90 mm   | 100 mm                         |
| Briquette Length              | 180mm to 250mm                                  | 180mm to 250mm                 |
| Electricity Consumption       | 40 Units/Hr                                     | 40 Units/Hr                    |
| Briquettes Per Minute (Aprox) | 10 to 12  | 10 to 12                       |
| Density                       | 1 to 1.1 Grams/cm <sup>3</sup>                  | 1 to 1.1 Grams/cm <sup>3</sup> |
| Foundation Requirement        | 100 MM thick concrete bed                       | 100 MM thick concrete bed      |
| PLC                           | Omron   |                                |
| HMI                           | Omron Touch Screen With Automated Control Panel |                                |

## FEATURES OF PMB HYRAULIC PRESS MACHINES

- Sturdy and Compact Design
- Hydraulic briquette machine exerts hydraulic force as the engine, hence - the performance is stable
- Low Energy Consumption
- Low maintenance
- Less Noise
- Electronic (PLC) Operation control
- Briquettes produced are of supreme quality and uniform appearance
- Briquettes produced are of Higher Density
- Briquettes produced are easy to ignite
- Briquettes produced have continuous and long burning duration



### Comparison of PMB Hydraulic Machine with Ram/Piston Press Briquetting Machines

| PMB HYDRAULIC PRESS MACHINE  | RAM/PISTION PRESS MACHINE   |
|--|---|
| Wear and tear is negligible  | High wear and tear  |
| Spares replacement is required only after 1000 hrs. of operation.          | Spares replacement is required in about 350 to 400 hrs. of operation. |
| Fully automated PLC operation  | Manual operation  |
| Briquette density can be adjusted and achieved up to $> 1.2 \text{ T/M}^3$ | No adjustment available   |
| Export quality briquettes  | Moderate quality briquettes   |
| Less Noise and Vibration   | High Noise and Vibration  |
| Return on investment is within 8-12 months                                 | Return on Investment is about 16-18 months                            |

Contact: +91 9481549621  
Email: admin@prakrutimachines.com



## WHY BRIQUETTING

Biomass briquettes are used as a replacement for the traditional fuels such as coal, Wood, charcoal, fuel oil.

These are produced from the raw materials such as forestry wastes and agricultural wastes through the processing procedures such as crushing, drying, mixing, compressing, etc.

Every year millions of tons of agricultural waste are generated. These are either non-used or burnt inefficiently in their loose form which causes air pollution. Handling and transporting of these loose materials is difficult & costly due to their low bulk density. These wastes can provide a renewable source of energy when converted into high-density fuel briquettes without adding any binder or chemical.

Briquettes have high specific density 1200 Kg/m<sup>3</sup> and bulk density 800 Kg/m<sup>3</sup> compared to 60 to 180 Kg/m<sup>3</sup> of loose Bio-mass. These can stand the vagaries of long distance transportation, Loading/unloading effects, transportation costs are much less and storage requirement is drastically reduced making organized storage.

Compared to fire wood or loose Bio-mass, briquettes give much higher boiler efficiency because of low moisture and higher density.



## RAW MATERIALS

All Agro Waste like Groundnut shell, Bagasse, Coffee Husk, Palm husk etc. and All forestry waste like Sandar dust, Wood chip & Shavings, Pine needles, Bamboo leaves etc. can be used for Biomass Briquetting.

### Calorific Values of Various Raw Materials

| Raw Material          | Calorific value - Kcal/Kg | Ash %   |
|-----------------------|---------------------------|---------|
| Groundnut Shell       | 4500                      | 3.80 %  |
| Bagasse               | 4700                      | 1.80 %  |
| Castor Seed Shells    | 3860                      | 8.00 %  |
| Saw Dust              | 4400                      | 1.20 %  |
| Cotton Stalks / Chips | 4200                      | 3.01 %  |
| Bamboo Dust           | 3700                      | 8.00 %  |
| Babul Wood            | 4707                      | 0.90 %  |
| Coffee Husk           | 4200                      | 5.30 %  |
| Tobacco Waste         | 1100                      | 49.40 % |
| Tea Waste             | 4000                      | 6.70 %  |
| Paddy Straw           | 3469                      | 15.50 % |
| Mustard Stalk         | 4200                      | 3.40 %  |
| Mustard Shell         | 4300                      | 3.70 %  |
| Wheat Straw           | 4000                      | 8.00 %  |
| Sunflower Stalk       | 4300                      | 4.30 %  |
| Jute Waste            | 4800                      | 3.00 %  |
| Palm Husk             | 3900                      | 4.90 %  |
| Soya bean Husk        | 3700                      | 4.10 %  |
| Sugarcane Waste       | 3900                      | 10.0 0% |
| Barks Wood            | 3000                      | 4.40 %  |
| Forestry Waste        | 4170                      | 7.00 %  |
| Coir Pitch            | 4146                      | 13.60 % |
| Rice Husks            | 3200                      | 22.20 % |
| Wood Chips            | 4300                      | 1.20 %  |

